



## STEEL LOFT DOORS

**NEW.** Exclusive door view thanks to tinted glazing and individual glazing beads as well as handle HL G-19

**HÖRMANN**



4



14



22



# Content

- 4 Good reasons to try Hörmann
  
- 14 Inspirations

  - 14 Hinged doors
  - 16 Pivot doors
  - 18 Sliding doors
  - 20 Fixed glazings

  
- 22 Design, equipment, accessories

  - 24 Versions
  - 27 **NEW.** Magnetic operator
  - 28 Glazing beads
  - 29 Glass infills
  - 30 Colours
  - 31 Handles and push bars
  - 32 Lever handle sets and recessed handles
  - 33 Dimensions and technical manual

# Responsibility for generations

The Hörmann family business has over 85 years of experience as a construction component specialist. This gives us an obligation to both current and future generations. That's why environmental responsibility plays such an important role for us. With this in mind, we develop innovative solutions for sustainable products and intelligent environmental protection.



## “A GOOD REPUTATION MUST BE EARNED.”

August Hörmann

In keeping with the tradition started by the company's founder, the Hörmann brand is a true promise of quality and, with sales of over 20 million doors, door frames and operators, is one of Europe's most successful suppliers. Due to the comprehensive international sales and service network, Hörmann is your strong partner for high-quality construction components.



**WE THINK AND ACT GREEN.** As a family business, we are very conscious of our responsibility to future generations and offer all products for residential construction CO<sub>2</sub>-neutral as standard. The Hörmann sustainability strategy aims to reduce and avoid emissions. We cover 100% of our electrical power needs at all European production sites with genuine green electricity from renewable sources. We also apply many other measures to reduce our consumption and save more than 75000 tonnes of CO<sub>2</sub> each year. We work with ClimatePartner to offset the remaining emissions by supporting certified climate protection projects.



You can find further information at  
[www.hoermann.com/sustainability](http://www.hoermann.com/sustainability)



**ClimatePartner**  
certified product  
[climate-id.com/XNEBKC](http://climate-id.com/XNEBKC)



CO<sub>2</sub>  
measure  
reduce  
contribute

# Brand quality for residential and commercial construction projects

The family-owned company Hörmann offers all important construction components for building and renovating projects from a single source. We manufacture in highly specialised factories using state-of-the-art production technologies. Our employees work intensively on new products, continual further developments and improvements to details. The results are patents and unique products on the market.





Sliding doors and hinged doors also impress when paired with a harmonious overall appearance.

**LONG-LASTING. GUARANTEED.** All doors are developed and manufactured by Hörmann. Endurance tests under real conditions ensure mature series products with Hörmann quality.

**QUALITY THAT IMPRESSES.** The perfect symbiosis of steel and glass: made from high-quality steel profiles and large glazings made from 6 mm laminated safety glass, our steel loft doors are true masterpieces of craftsmanship. Thanks to the material quality and Hörmann's uncompromising quality assurance, with Hörmann you are choosing doors that you can enjoy for years to come.

**QUALITY SHOWS TRUE GREATNESS.** Our loft doors are available as single- or double-leaf hinged doors or sliding doors. Add matching side elements and transom lights to create door sets measuring up to 5000 mm wide and 4000 mm. The exclusive pivot doors without door frame impress with a door leaf width of up to 2000 mm: quite the elegant solution in wide passages where double-leaf doors or doors with side elements would otherwise be used.

# Timeless design

The design of our steel loft doors is inspired by the expressive minimalism of the industrial style. The timeless classics can be combined with a range of interior styles and are ideally suited for both living and work spaces. This will give your home a minimalist and expressive interior.



**MAXIMUM TRANSPARENCY.** With our loft doors, you can ideally structure and separate living areas from each other – and still enjoy natural light and maximum transparency. The large glass and steel surfaces create bright, light-flooded rooms and harmonious transitions, for example, between the living area and the kitchen.

**NEW.** You can choose from different colours for the glass infills to create an individual door view and clear view. Depending on the colour, the loft doors provide sun and heat protection and can be used as a screen for a pleasant living and working environment.

**NARROW VIEW.** The door sets look particularly elegant due to the narrow profile view of only 76 mm (hinged doors) or 20 mm (sliding doors and fixed glazing). The pivot doors without door frames impress with a minimalist profile view of just 20 mm or 50 mm.

→ Further information can be found starting on page 24.

**INDIVIDUAL GLAZING BEADS.** It's the finer details that support the elegant overall appearance of our loft doors. The Slim glazing beads give them a sophisticated appearance. **NEW.** The glazing beads are optionally available in an individual colour that differs from the colour of the door. This creates a distinctive two-coloured accent.

→ Further information can be found on page 28.

**NEW.** Delicate glazing beads Slim in individual colour White aluminium RAL 9006 (optional); deviating from the door profile in Jet black RAL 9005

Angled glazing bead with visible screw fittings.



LEFT. Double-leaf hinged door with glass infill, coloured Antisol Venus laminated safety glass black 44.2



# Impressive details

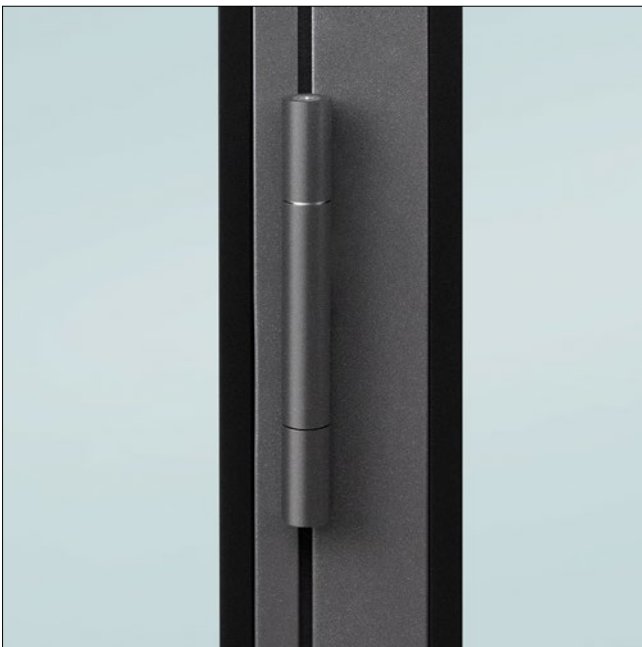
For sophisticated home comfort, our high-quality loft doors are equipped with many details that only Hörmann can offer. For example, our sliding doors with the optional Smart Stop set close practically silently and are securely locked in the end-of-travel position. The optional synchronised opening feature for double-leaf sliding doors ensures that both door leaves slide to the side at the same time. With our new operator, you can open and close your sliding doors conveniently and easily using a hand transmitter, movement detector or internal push button. See page 27 for more information.





**Only from Hörmann**  
Integrated door closer

**INTEGRATED DOOR CLOSER.** The optional door closer for hinged doors offers optimum convenience by closing the door leaves gently and automatically. The door closer is invisibly integrated into the door leaf for a harmonious door view.



**Only from Hörmann**  
Adjustable hinges

**3-WAY ADJUSTABLE HINGES. NEW.** For optimum door function and an elegant door view, our hinged doors can be individually adjusted thanks to the standard screw-on barrel hinges in the colour of the door. The hinges are available in RAL 9005 as standard and optionally in stainless steel.



**RETRACTABLE BOTTOM SEAL.** This optional equipment for hinged doors is the ideal solution for bright and quiet living or working spaces, offering acoustic insulation of up to 30 dB, depending on the glass type.

# Customised equipment

From the lever handle sets and bar handles to the colour: your steel loft doors are manufactured to perfectly fit your needs and requirements. Choose between different equipment options to correspond to your personal taste. Loft doors enrich any living or work space with their modern look.





**5 preferred colours  
or RAL to choose**

**INDIVIDUAL COLOUR SCHEMES.** In addition to the standard version in Jet black matt RAL 9005, you can choose between five other preferred colours. Can't find the colour you are looking for? Then choose from many RAL colours, NCS special colours or texture and effect colours.

→ Further information can be found on page 30.

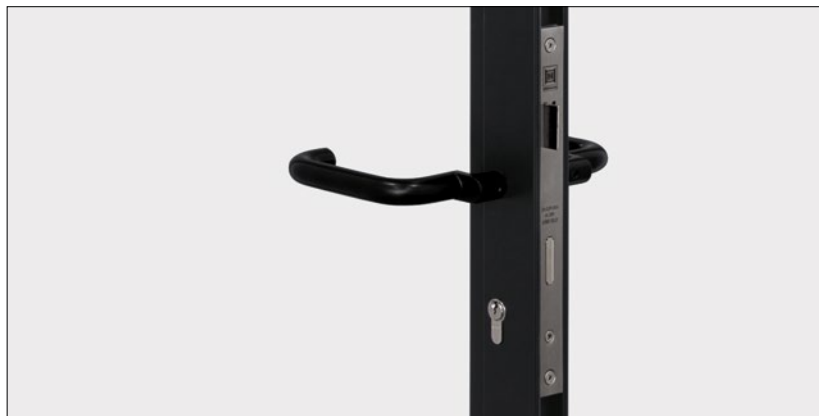
**HANDLES AS STANDARD.** The hinged and pivot doors are fitted with the elegant handle HL PT G-01 as standard (as shown on the left). The handle is inserted in the glass section between the rails and forms a homogeneous unit with the frame construction. Depending on the door version, you can choose from high-quality push bars, lever handle sets in Jet black RAL°9005 or stainless steel on request, as well as recessed handles.

→ Further information can be found starting on page 31.



**INTEGRATED LOCK.** The lock on our hinged doors is harmoniously integrated into the door profile to create a minimalist design. The advantage is that, unlike doors from other manufacturers, there is no surface-mounted lock case to detract from the high-quality door view.

A lock integrated into the door leaf highlights the minimalist design.



LEFT. Handle HL PT G-01

# Hinged doors

Single- and double-leaf hinged doors are the ideal solution for a stylish sense of space with that something extra special. The elegant barrel hinges matching the colour of the door secure the door leaf securely to the door frame and ensure reliable opening and closing. Add side elements and transom lights to create generous, highly transparent glazing elements.

→ Further information can be found starting on page 33.





LEFT. Single-leaf hinged door with side elements and transom light

TOP RIGHT. Double-leaf hinged door

BOTTOM RIGHT. **NEW.** Elegant handle HL G-19



TOP LEFT. Double-leaf pivot door style 2

TOP RIGHT. Single-leaf pivot door style 1, double-leaf pivot door style 2

BOTTOM LEFT. Standard handle HL PT G-01 for pivot doors and hinged doors

BOTTOM RIGHT. Single-leaf pivot door style 2 with side elements





## Pivot doors

This special form of hinged door impresses with a reduced profile view. There is no door frame and the maximum door leaf width is 2000 mm. This modern and minimalist design with the Slim glazing bead as standard comes into its own in living and working spaces with wide passages. The door leaf is anchored directly to the floor, ceiling or lintel by hinges. Large doors in particular swing easily and elegantly in both directions on this vertical axis. The pivot point can be individually determined on the horizontal profiles. The central pivot point is particularly convenient as it reduces the swivelling out of the door leaves.

→ Further information can be found starting on page 36.

TOP LEFT. Single-leaf retro loft sliding door

TOP RIGHT. Double-leaf sliding door with side elements

BOTTOM. Single-leaf sliding door with side elements





## Sliding doors

Single- and double-leaf sliding doors are the space-saving solution for the transition between the kitchen and the dining area. The rooms can be separated when cooking, for example, and then reconnected to form an open-plan kitchen-living area. Add side elements to create a light-flooded atmosphere with maximum transparency. The single- and double-leaf retro loft sliding doors accentuate the popular industrial style with their striking rollers on the track profile.

→ Further information can be found starting on page 38.

# Fixed glazings

Our combinations of side elements, transom lights, hinged or sliding doors are ideal for creating light-flooded offices and meeting rooms in commercial construction projects. Different glazing options also offer acoustic insulation of up to 33 dB. Enjoy a pleasant working atmosphere in a modern loft design and quiet room partitioning to help stay focussed on work.





TOP. Single-leaf sliding doors with side elements and fixed elements

BOTTOM LEFT. Single-leaf hinged door with side elements, transom light and fixed elements

BOTTOM RIGHT. Single-leaf hinged door with transom light and fixed elements





# Design Equipment Accessories

- 24 Versions
- 27 **NEW.** Magnetic operator
- 28 Glazing beads
- 29 Glass infills
- 30 Colours
- 31 Handles and push bars
- 32 Lever handle sets and recessed handles
- 33 Dimensions and technical manual

# Versions

Single- / double-leaf hinged and pivot doors with side elements and transom lights

---

## Hinged doors



Single-leaf hinged door with 2 horizontal rails and a vertical rail, Slim glazing bead



Single-leaf hinged door with side elements and transom lights as well as 2 horizontal rails, Slim glazing bead



Double-leaf hinged door with style 1, Slim glazing bead

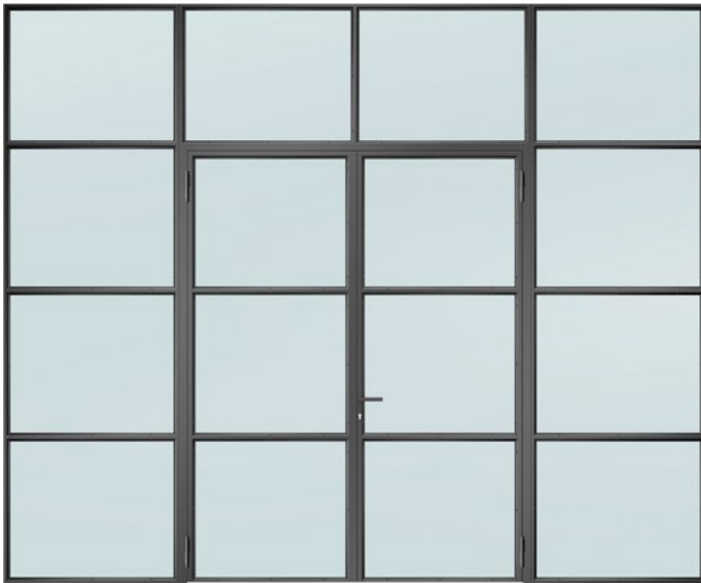
## Pivot doors



Single-leaf pivot door with style 1, Slim glazing bead



Double-leaf pivot door with 2 horizontal rails and a vertical rail, Slim glazing bead



Double-leaf hinged door with side elements and transom lights as well as 2 horizontal rails, angled glazing bead



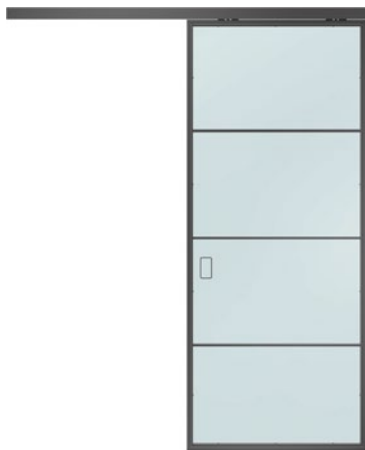
Double-leaf pivot door with 2 side elements and style 2, Slim glazing bead

# Versions

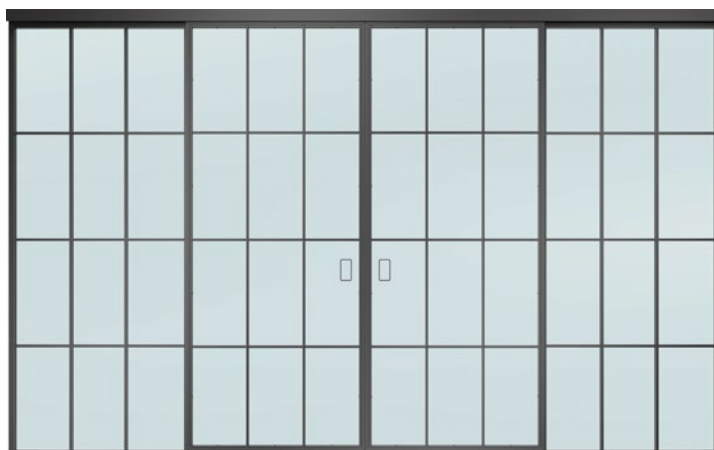
Single- / double-leaf sliding doors with side elements

---

## Sliding doors



Single-leaf sliding door with 3 horizontal rails, Slim glazing bead

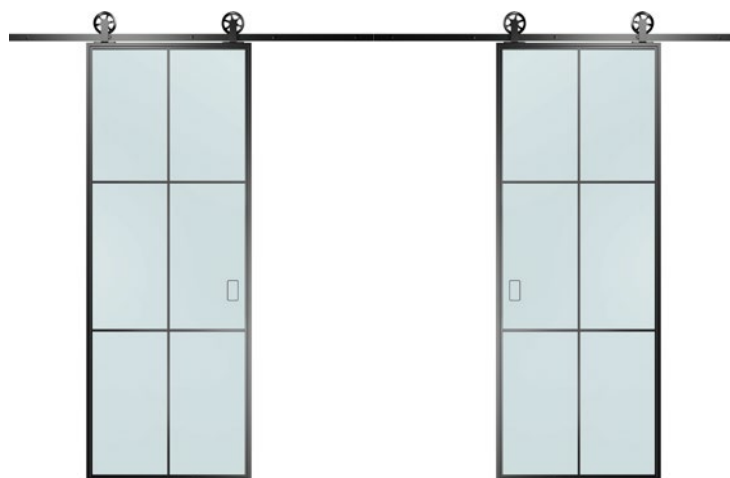


Double-leaf sliding door with 2 side elements as well as 3 horizontal and 2 vertical rails, Slim glazing bead

## Retro loft sliding doors



Single-leaf retro loft sliding door with 2 horizontal rails, Slim glazing bead



Double-leaf retro loft sliding door with 2 horizontal rails and a vertical rail, Slim glazing bead

# NEW. Magnetic operator

For single- / double-leaf sliding doors



Open and close your single- or double-leaf sliding doors easily and conveniently using a hand transmitter, movement detector or internal push button. Smart perimeter protection with finger-scan, code switch or transponder is also possible. The maintenance-free operator with magnetic gearbox is characterised by safe, reliable and virtually silent operation. The low kinetic energy avoids crushing and impacts, thus eliminating the need for additional sensors that detract from the elegant appearance of the door set. This operator solution combines modern design with maximum comfort, long-lasting function and easy fitting.

## control elements



**Hand transmitter HS 1 BS**  
1 button function, textured surface  
matt black



**Internal push button IT 1b-1**  
Large, illuminated button for  
convenient opening, plastic  
housing in Pure white RAL 9010



**Radio radar button  
FSR 1 BiSecur**  
For non-contact door opening incl.  
radio receiver HET/S24 BiSecur



**Radar movement detector**  
For controlling automatic doors,  
with detection of the direction of  
travel and suppression of cross  
traffic

## Perimeter protection



**Finger-scan FL 150**  
For two functions; up to 150  
fingerprints can be saved

Dimensions:  
80 × 80 × 13 mm (W × H × D),  
decoder housing:  
70 × 275 × 50 mm (W × H × D),  
switching capacity:  
2.0 A / 30 V DC



**Code switch CTR 1b-1**  
For one function, with illuminated  
buttons

Dimensions:  
80 × 80 × 15 mm (W × H × D)



**Code switch CTP 3-1**  
For 3 functions, with illuminated  
lettering and touch-sensitive black  
surface, zinc die-cast housing in  
White aluminium RAL 9006



**Transponder key switch  
TTR 1000-1**  
For 1 function via transponder key  
or transponder card; up to 1000  
keys or cards can be saved

# Glazing beads

For your personal interior style



The modern glass rails of the loft doors are available in two versions.

The Slim **1** glazing beads give the doors a very narrow and elegant look with a viewed width of only 15 mm. The glazing beads are placed in front of a glass pane over the entire surface. **NEW.** The glazing beads are optionally available in an individual colour that differs from the colour of the door. This creates a distinctive two-coloured accent. **2**



The angled glazing beads **3** authentically emphasise the industrial style with their visible screw fittings.

For both variants, depending on the door size and door width, you can freely select the number of rails at a surcharge:

### Horizontal rails<sup>1)</sup>

Door leaf / side element: max. 6

Transom light: max. 2

### Vertical rails<sup>2)</sup>

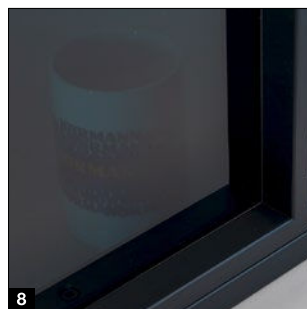
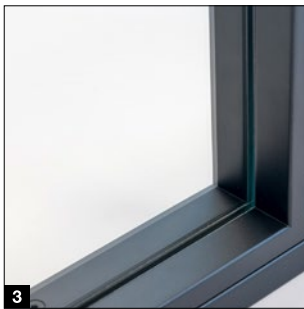
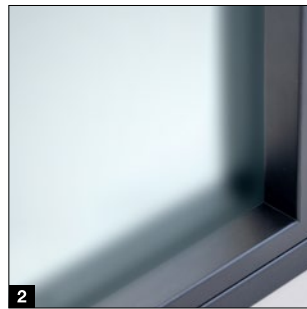
Door leaf / side element: max. 2

Transom light: max. 10



<sup>1)</sup> Dependent on height

<sup>2)</sup> Dependent on width



Choose from eight different glass colours for a special glass view or door view. This creates a special atmosphere in your home and, depending on the colour, provides you with convenient sun and heat protection as well as a privacy screen. The result is less glare, a better room climate and more privacy in your own home.

## Glass infills

- 1 Clear glass
- 2 **NEW.** Clear glass with matt plastic film
- 3 **NEW.** Tinted laminated safety glass, float glass, silver 44.2
- 4 **NEW.** Tinted laminated safety glass, float glass, bronze 44.2
- 5 **NEW.** Tinted laminated safety glass, float glass, graphite 44.2
- 6 **NEW.** Coloured Antisol Venus laminated safety glass, black 44.2
- 7 **NEW.** Laminated safety glass, smoked glass with transparent plastic film, bronze 44.1
- 8 **NEW.** Laminated safety glass, smoked glass with transparent plastic film, graphite 44.1

## Please note:

The colours of the glass types shown are subject to the limitations of the printing process and cannot be regarded as binding. Please consult with your local Hörmann sales partner.

# Colours

For your individual design requirements

---

## High-quality powder coating in standard colours



### High-quality powder coating in standard colours

**1** RAL 9005 Jet black

### High-quality powder coating in 5 preferred colours

**2** RAL 9016 Traffic white

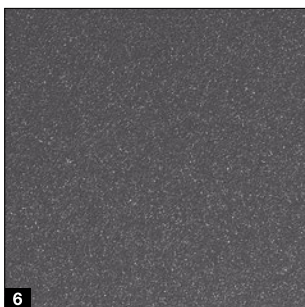
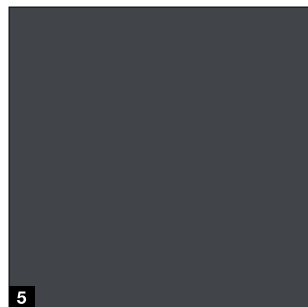
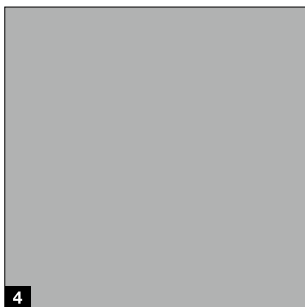
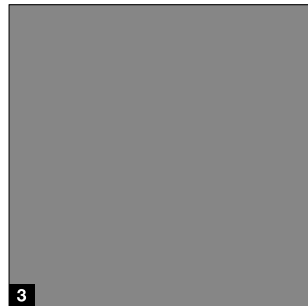
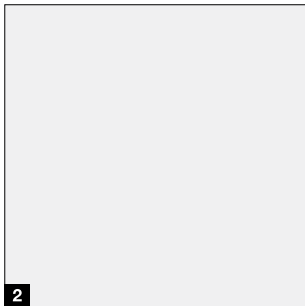
**3** RAL 9007 Grey aluminium

**4** RAL 9006 White aluminium

**5** RAL 7016 Anthracite grey

**6** CH 703 Anthracite metallic

## High-quality powder coating in 5 preferred colours



### RAL to choose

All steel loft doors are optionally available in around 200 RAL Classic colours as well as in many NCS and DB colours.

### Please note:

All colours based on RAL. The colours and surface finishes shown are subject to the limitations of the printing process and cannot be regarded as binding. **Please consult with your local Hörmann sales partner.**

# Handles and push bars

Exclusive versions for hinged doors, pivot doors and sliding doors



## NEW. Handle HL G-19

In door colour, fitting by welding on horizontal rail, handle length: 150 mm



## Push bar HL G-07

Jet black RAL 9005 or in door colour, screw fixing to door profile, handle lengths: 500, 700, 1100 mm

## Push bar HL G-08

Jet black RAL 9005 or in door colour, screw fixing to door profile, handle lengths: 500, 700, 1100 mm

## Push bar HL G-14

Round, Jet black RAL 9005 matt, screw fixing to door profile, handle length: 500 mm

## Push bar HL G-17

In door colour, fitted to rails by welding (for Slim glazing bead only), handle lengths: 1350, 1500 mm, depending on the rail spacing (shown with 1350 mm length)

## Push bar HL G-18

In door colour, fitted to rails by welding, handle length depending on the door height (shown with 2000 mm length)

# Lever handle sets and recessed handles

Elegant design without rose escutcheon

---

## Lever handle sets for hinged doors



**Ogro design model 8100 A**  
Jet black RAL 9005 (without surcharge) or optionally in stainless steel



**Ogro design model 8100 V**  
Jet black RAL 9005 (without surcharge) or optionally in stainless steel



**Ogro design model 8906 A**  
Jet black RAL 9005 (without surcharge) or optionally in stainless steel



**Ogro design model 8906 V**  
Jet black RAL 9005 (without surcharge) or optionally in stainless steel



**Ogro design model 8155 V**  
Jet black RAL 9005 (without surcharge) or optionally in stainless steel



**ECO design model Kome D-810**  
Stainless steel, brass or concrete design



---

## Recessed lever handles for sliding doors



**Model HL MG-02**  
oval, 65 × 120 mm,  
Jet black RAL 9005  
or in door colour



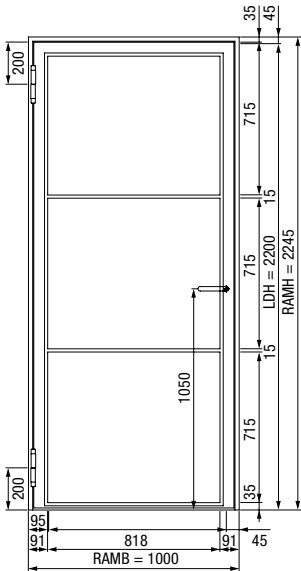
**Model HL MG-03**  
rectangular, 65 × 120 mm,  
Jet black RAL 9005  
or in door colour



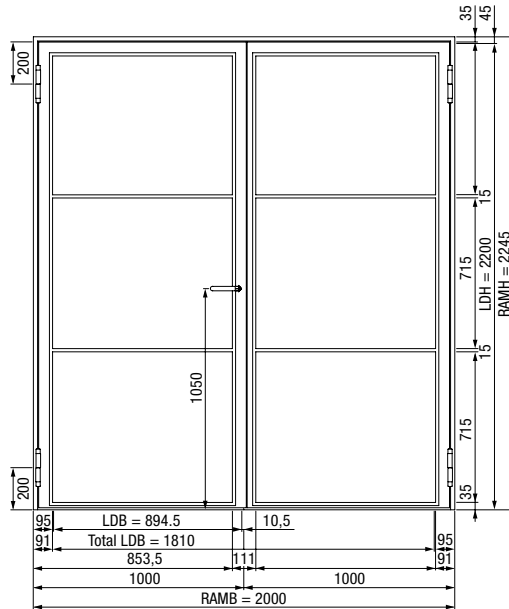
**Model HL MG-04**  
round, 100 mm,  
Jet black RAL 9005  
or in door colour



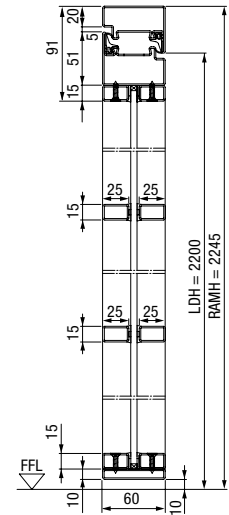
**Model HL MG-05**  
square, 100 × 100 mm,  
Jet black RAL 9005  
or in door colour



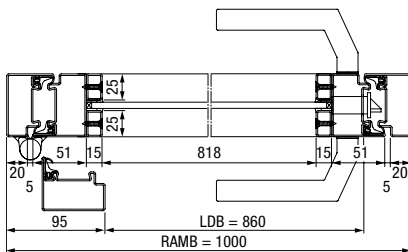
Single-leaf hinged door



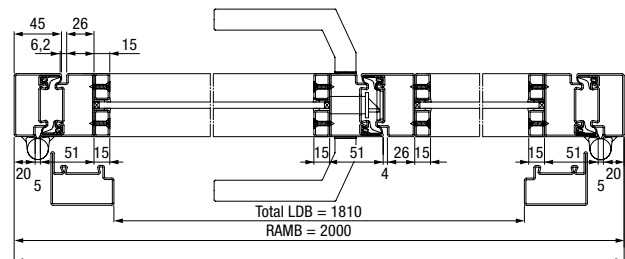
Double-leaf hinged door



Vertical view



Horizontal view single-leaf hinged door



Horizontal view double-leaf hinged door

### Single-leaf loft door LFT 01 Slim

Overall frame dimension width (RAMB)	650 – 1500 mm
Overall frame dimension height (RAMH)	1900 – 3000 mm

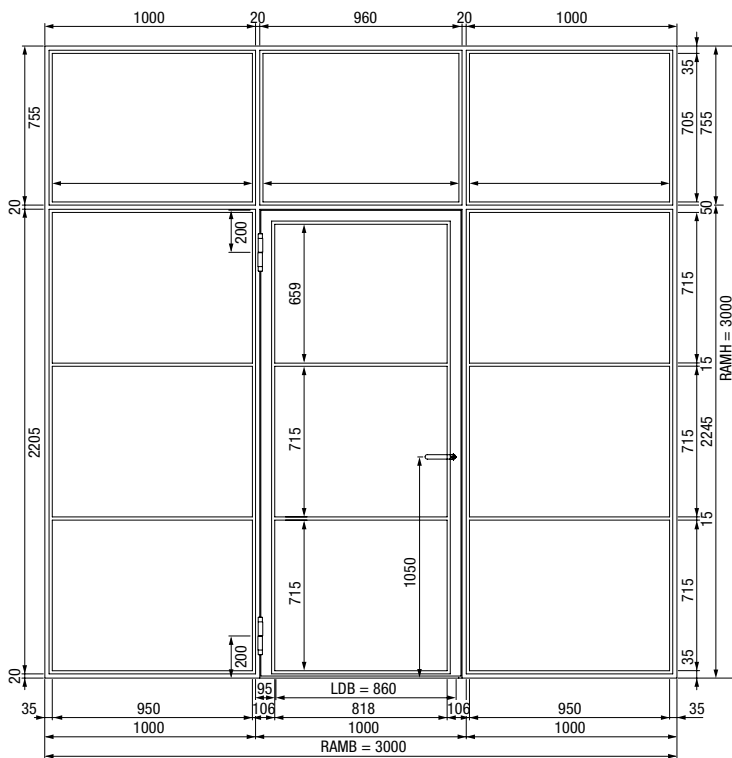
### Double-leaf loft door LFT 02 Slim

Overall frame dimension width (RAMB)	1250 – 2500 mm
Overall frame dimension height (RAMH)	1900 – 3000 mm

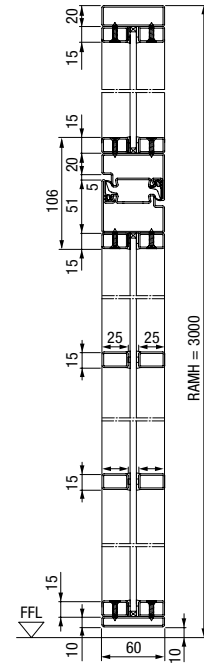
LDB Clear passage width  
LDH Clear passage height

# Dimensions and technical manual

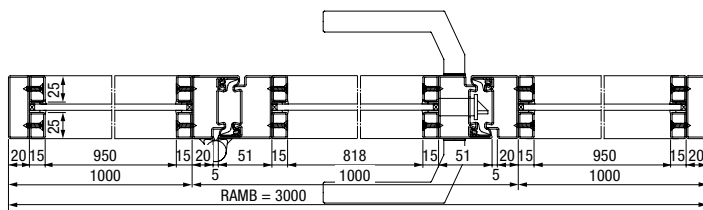
## Hinged doors with side elements and transom light



Single-leaf hinged door with side elements and transom light



Vertical view



Horizontal view

### Single-leaf loft door LFT 01 Slim

Overall frame dimension width (RAMB)	650 – 1500 mm
Overall frame dimension height (RAMH)	1900 – 3000 mm

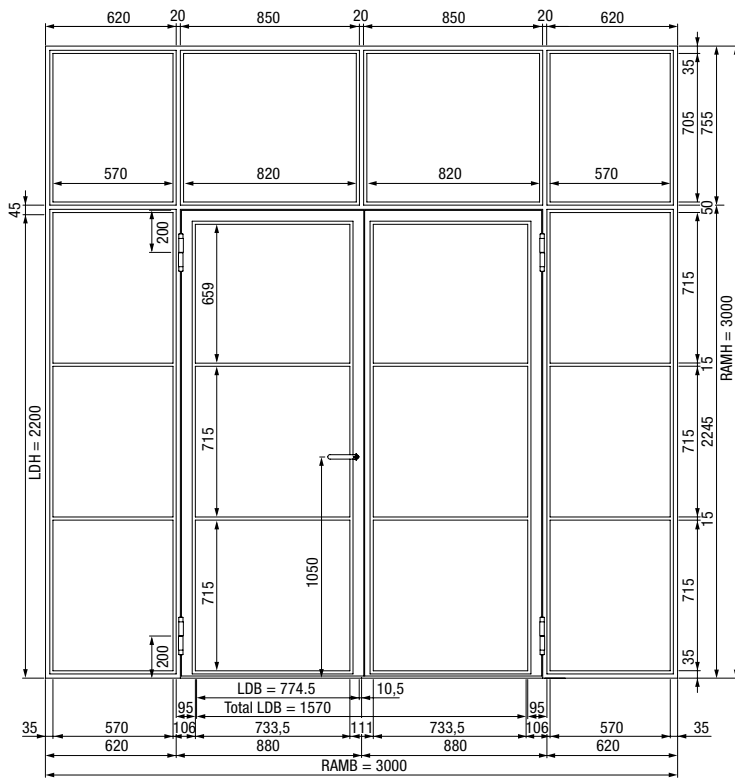
### Transom light LFVG-OL

Overall frame dimension width (RAMB)	300 – 5000 mm
Overall frame dimension height (RAMH)	300 – 1000 mm

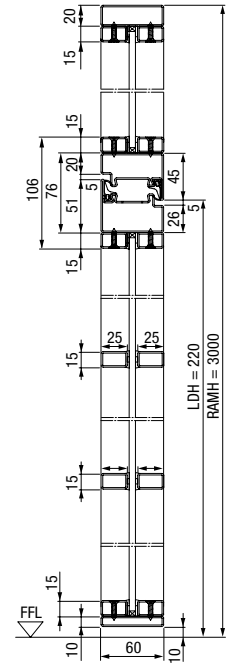
### Side element LFVG-ST

Overall frame dimension width (RAMB)	300 – 1250 mm
Overall frame dimension height (RAMH)	1900 – 3000 mm

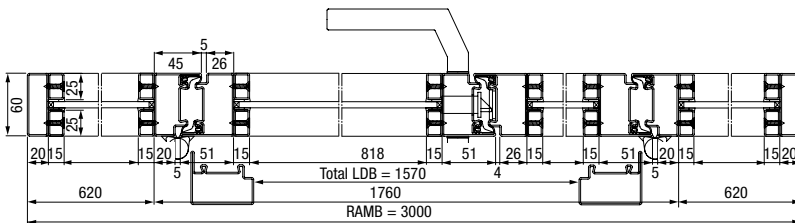
LDB Clear passage width  
LDH Clear passage height



Double-leaf hinged door with side elements and transom light



Vertical view



Horizontal view

### Double-leaf loft door LFT 02 Slim

Overall frame dimension width (RAMB)	1250 – 2500 mm
Overall frame dimension height (RAMH)	1900 – 3000 mm

### Transom light LFBG-OL

Overall frame dimension width (RAMB)	300 – 5000 mm
Overall frame dimension height (RAMH)	300 – 1000 mm

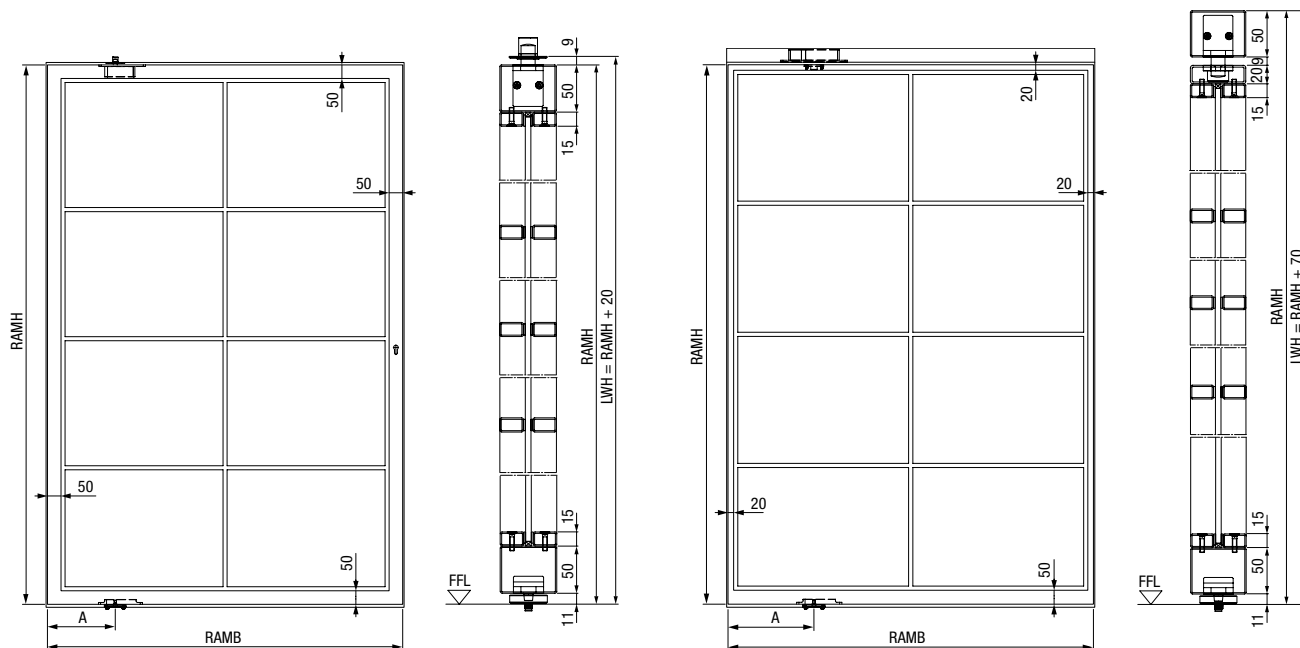
### Side element LFBG-ST

Overall frame dimension width (RAMB)	300 – 1250 mm
Overall frame dimension height (RAMH)	1900 – 3000 mm

LDB Clear passage width  
LDH Clear passage height

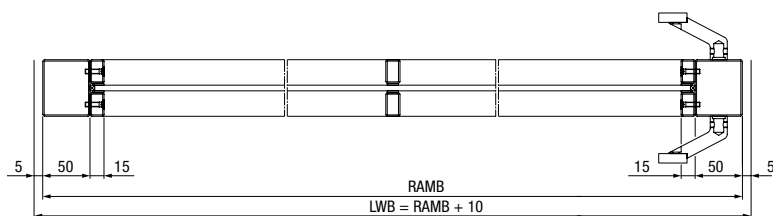
# Dimensions and technical manual

## Pivot doors



Pivot door in standard version with 50 mm wide frame profile and 50 mm high bottom section, symmetric rail spacing

Pivot door with 20 mm wide frame profile and 50 mm high bottom section, symmetric rail spacing

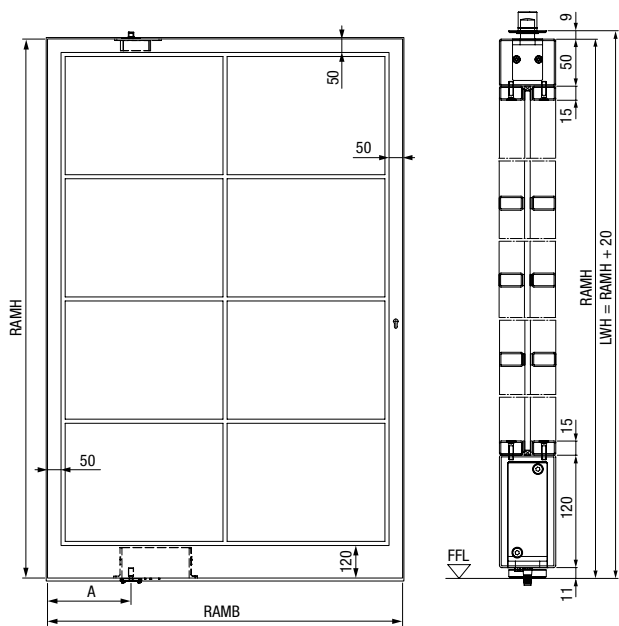


Horizontal view pivot door in standard version, symmetric rail spacing

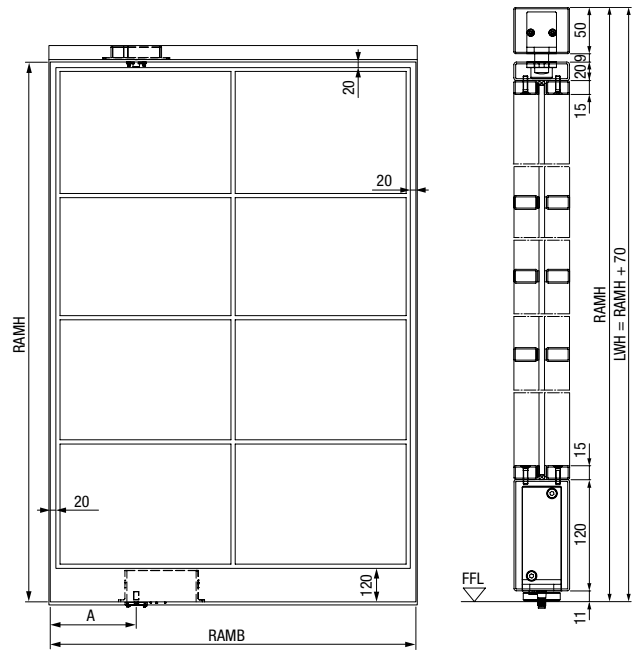
### Pivot door LFPT Slim

Overall frame dimension width (RAMB)	600 – 2000 mm
Overall frame dimension height (RAMH)	1900 – 3000 mm

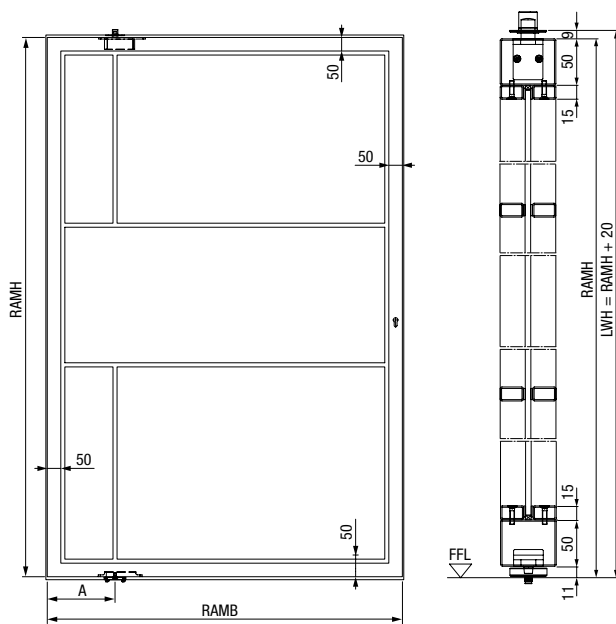
LWB Clear wall opening width  
LWH Clear wall opening height



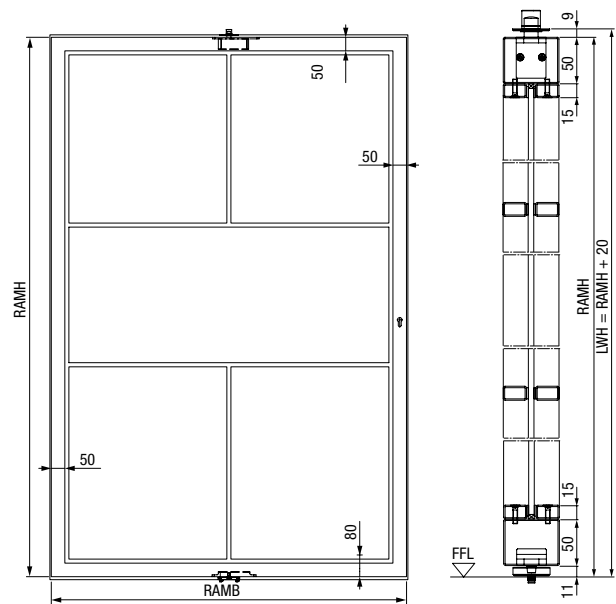
Pivot door with 50 mm wide frame profile and 120 mm high bottom section, symmetric rail spacing



Pivot door with 20 mm wide frame profile and 120 mm high bottom section, symmetric rail spacing



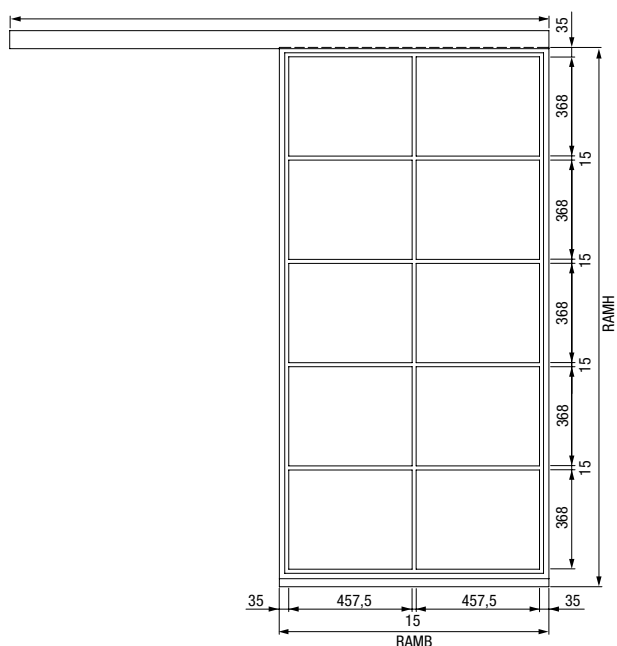
Pivot door in standard version with 50 mm wide frame profile and 50 mm high bottom section, symmetric rail spacing, style 1



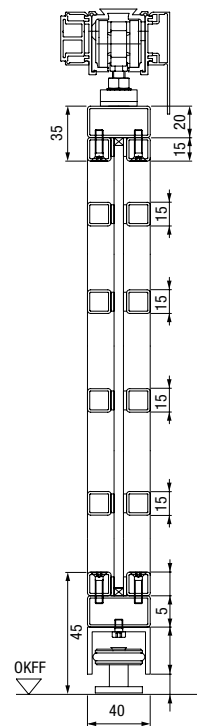
Pivot door in standard version with 50 mm wide frame profile and 50 mm high bottom section, symmetric rail spacing, style 2

# Dimensions and technical manual

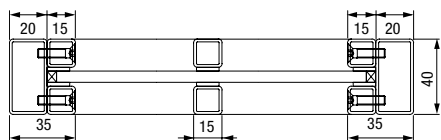
## Sliding doors



Single-leaf sliding door



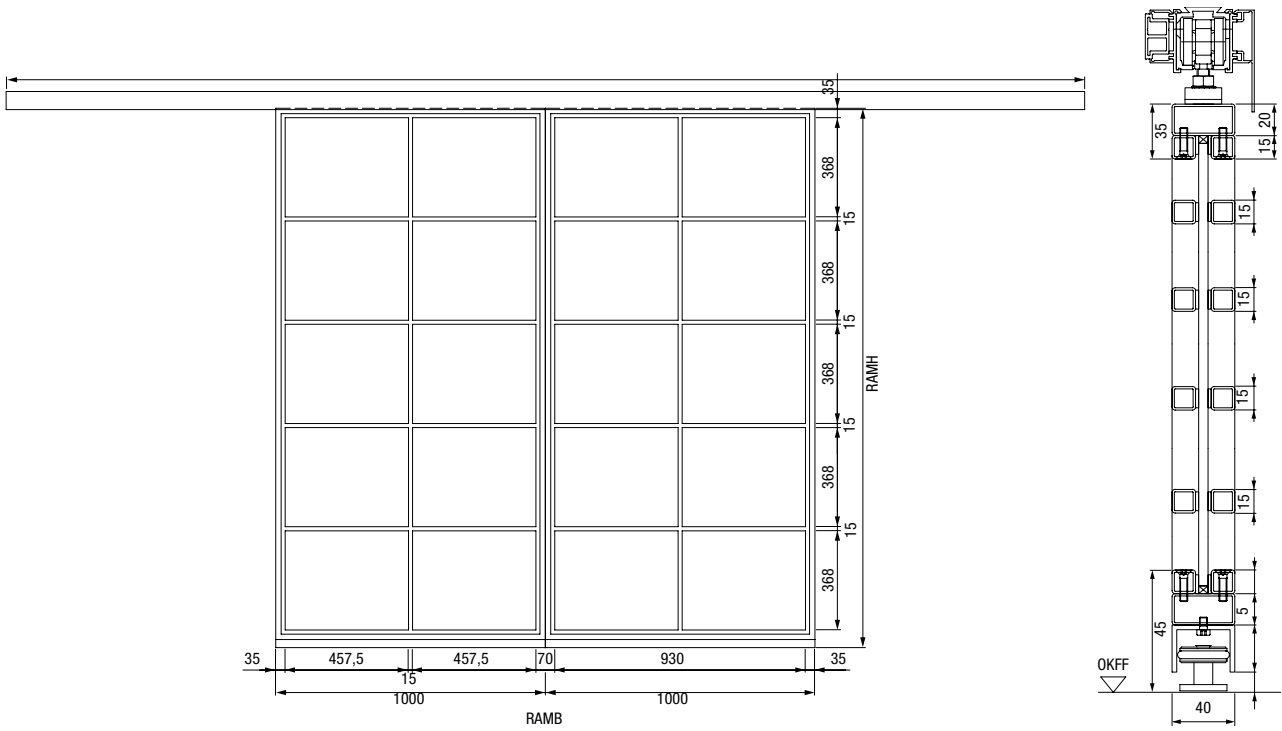
Vertical view



Horizontal view

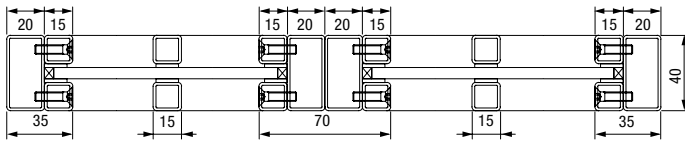
### Single-leaf sliding door LFST 01 Slim

Overall frame dimension width (RAMB)	650 – 1500 mm
Overall frame dimension height (RAMH)	1900 – 3000 mm



Single-leaf sliding door

Vertical view



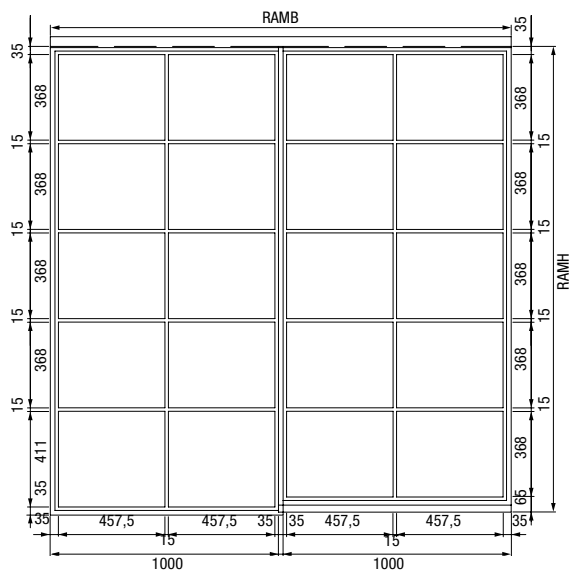
Horizontal view

### Double-leaf sliding door LFST 02 Slim

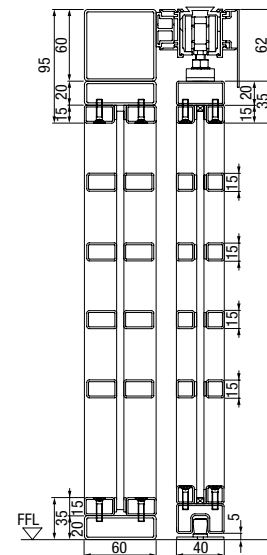
Overall frame dimension width (RAMB)	1250 – 2500 mm
Overall frame dimension height (RAMH)	1900 – 3000 mm

# Dimensions and technical manual

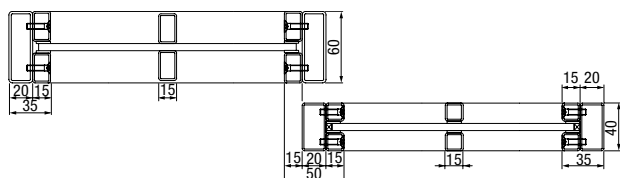
## Sliding doors with side elements



Single-leaf sliding door with side element



Vertical view



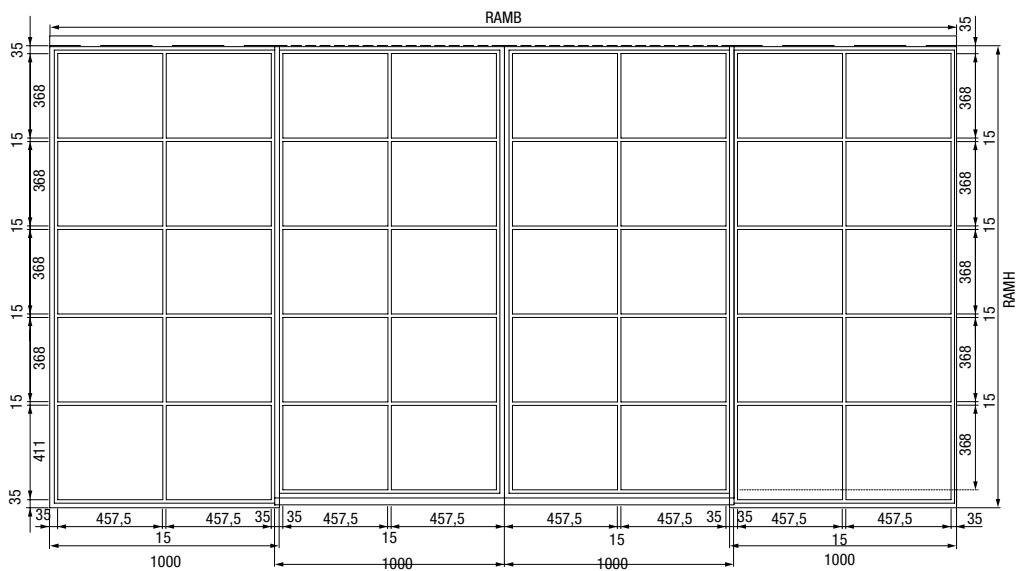
Horizontal view

### Single-leaf loft door LFST 01 Slim

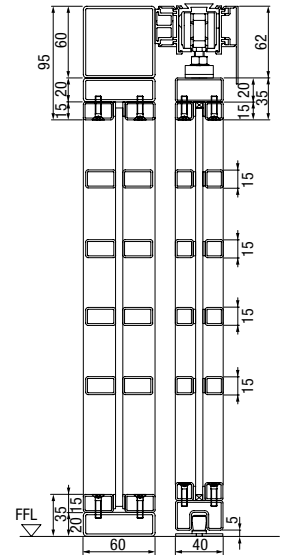
Overall frame dimension width (RAMB)	650 – 1500 mm
Overall frame dimension height (RAMH)	1900 – 3000 mm

### Side element LFST V1

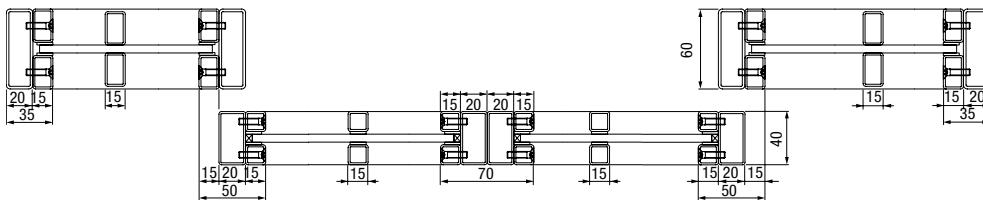
Overall frame dimension width (RAMB)	300 – 1250 mm
Overall frame dimension height (RAMH)	1900 – 3000 mm



Double-leaf sliding door with side elements



Vertical view



Horizontal view

### Double-leaf loft door LFST 02 Slim

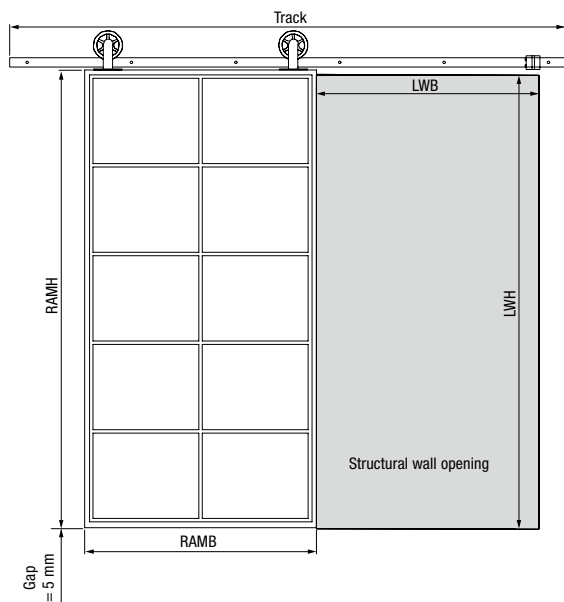
Overall frame dimension width (RAMB)	1250 – 2500 mm
Overall frame dimension height (RAMH)	1900 – 3000 mm

### Side element LFST V2

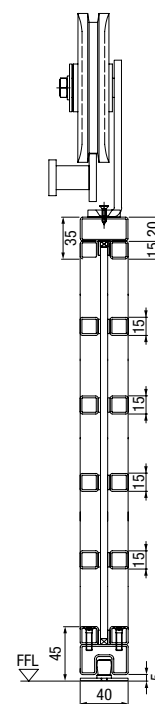
Overall frame dimension width (RAMB)	300 – 1250 mm
Overall frame dimension height (RAMH)	1900 – 3000 mm

# Dimensions and technical manual

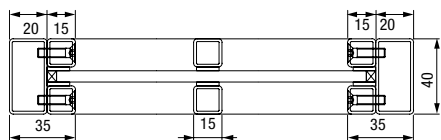
## Retro loft sliding doors



Single-leaf retro loft sliding door



Vertical view

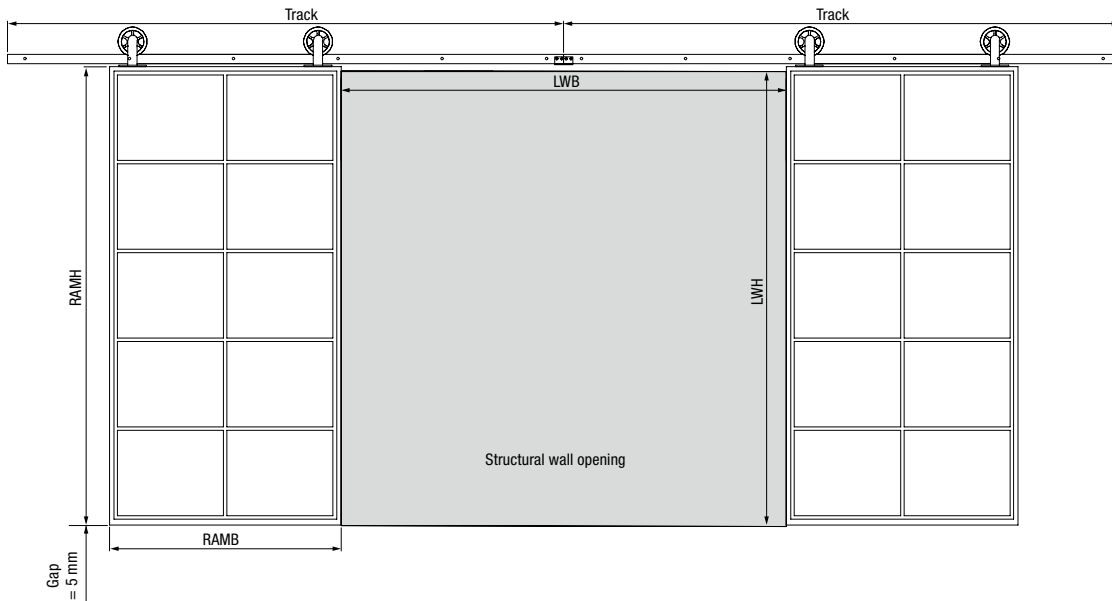


Horizontal view

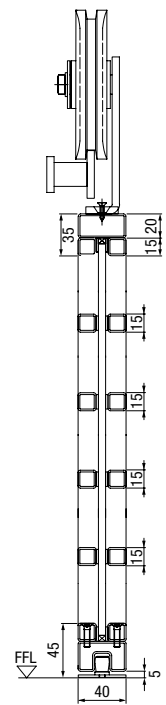
### Single-leaf retro loft sliding door

Overall frame dimension width (RAMB)	650 – 1100 mm
Overall frame dimension height (RAMH)	1900 – 3000 mm

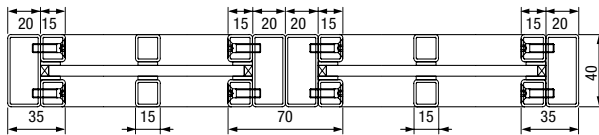
LWB Clear wall opening width  
LWH Clear wall opening height



Double-leaf retro loft sliding door



Vertical view



Horizontal view

### Double-leaf retro loft sliding door

Overall frame dimension width (RAMB)	1250 – 2200 mm
Overall frame dimension height (RAMH)	1900 – 3000 mm

LWB Clear wall opening width  
LWH Clear wall opening height

# Hörmann. For Life.

Whether you are building your home or modernising it, you desire a place full of joy, security and relaxation. Thanks to their sustainable and particularly durable quality, Hörmann products will become a reliable part of your home – made to last for generations.

**GARAGE DOORS. GATE AND DOOR OPERATORS. SMART HOME SYSTEMS. ENTRANCE DOORS. RESIDENTIAL INTERNAL DOORS. LOFT DOORS. STEEL DOORS. DOOR FRAMES. STORAGE SPACE SYSTEMS.**



Some of the products shown feature special equipment and do not always correspond to the standard versions. The surface finishes and colours shown are subject to the limitations of the printing process and cannot be regarded as binding. All RAL colours based on RAL colour chart. All rights reserved. No part may be reproduced without our prior permission. Subject to changes.